

the cone is largely determined by the angle at which the tool is held with respect to the lathe bed.

The other side of the tool is supported by a taper in the tail stock spindle, in which a pin or a roller is inserted

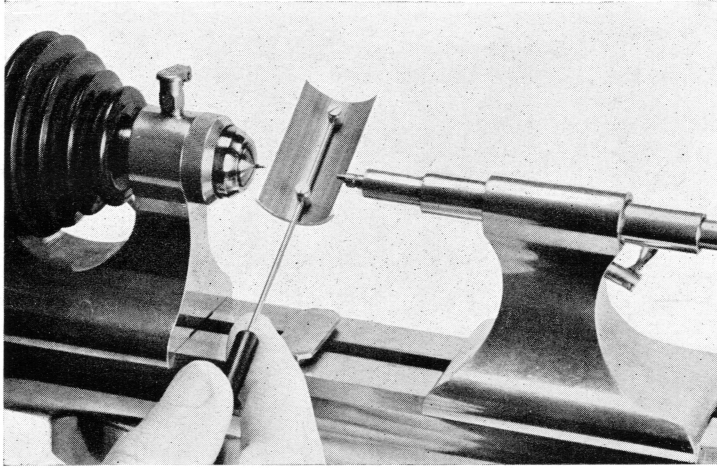


Figure 81—Polishing a square pivot.

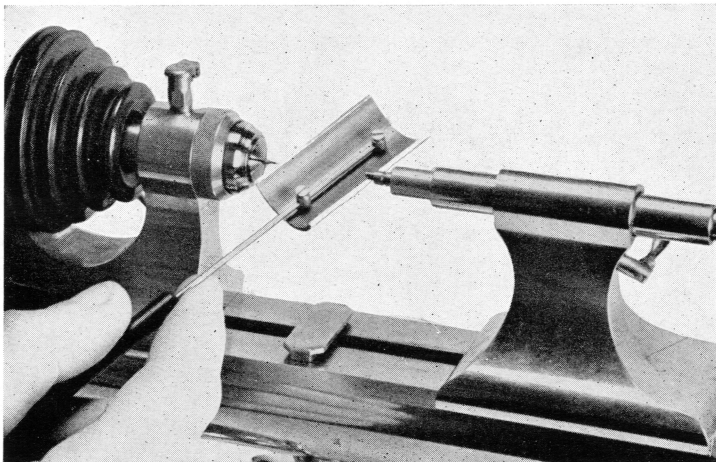


Figure 82—Polishing the conical pivot of a balance staff.